

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 5:

C07D 401/04, 405/04, 409/04

(11) International Publication Number:

WO 91/07398

A1

(43) International Publication Date:

30 May 1991 (30.05.91)

(21) International Application Number:

PCT/DK90/00304

(22) International Filing Date:

22 November 1990 (22.11.90)

(30) Priority data:

5882/89

22 November 1989 (22.11.89) DK

(71) Applicant: NOVO NORDISK A/S [DK/DK]; Novo Allé, DK-2880 Bagsværd (DK).

(72) Inventors: JAKOBSEN, Palle; Langker Vænge 14, DK-3500 Værløse (DK). SONNEWALD, Ursula; Sildropr-veien 34B, N-7048 Trondheim (NO). TREPPENDAHL, Svend; Frederiksdalsvej 221, DK-2830 Virum (DK).

(74) Agent: LEHMANN & REE; Frederiksberg Allé 26, DK-1820 Frederiksberg C (DK).

(81) Designated States: AT (European patent), AU, BE (European patent), CA, CH (European patent), DE (European patent), DK (European patent), ES (EUROPEAN tent), FI, FR (European patent), GB (European patent), GR (European patent), HU, IT (European patent), JP, KR, LU (European patent), NL (European patent), NO, SE (European patent).

Published

With international search report.

(54) Title: 4-HETEROARYL PIPERIDINE INTERMEDIATES AND THEIR PREPARATION

(57) Abstract

This invention relates to new compounds of formulae (I, II) in which X is O, S, or NR where R is H or C₁₋₄-alkyl, Z is hydrogen, halogen, trifluoromethyl, C₁₋₈-alkoxy, C₁₋₈-alkyl straight or branched, nitro, C₂₋₈-alkenyl, or a C₁₋₄-alkyl monoor disubstituted amino group, R1 is H or straight or branched C1-8-alkyl. The invention also relates to a method of preparing a compound of formulae (I and II).

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

| AT | Austria | FI | Finland | ML | Mali |
|----|--------------------------|----|------------------------------|----|--------------------------|
| AU | Australia | FR | France | MN | Mongolia |
| BB | Barbados | GA | Gabon | MR | Mauritania |
| BR | Belgium | GB | United Kingdom | MW | Malawi |
| BP | Burkina Faso | GN | Guinea | NL | Netherlands |
| BG | Bulgaria | GR | Greece | NO | Norway |
| BJ | Benin | HU | Hungary | PL | Poland |
| BR | Brazil | IT | ltaly . | RO | Romania |
| CA | Canada | JP | Japan | SD | Sudan |
| CF | Central African Republic | KP | Democratic People's Republic | SE | Sweden |
| CG | Congo | | of Korea | SN | Senegal |
| CH | Switzerland | KR | Republic of Korea | ຣນ | Soviet Union |
| CI | Côte d'Ivoire | Li | Liechtenstein | TD | Chad |
| CM | Cameroon | LK | Sri Lanko | TG | Togo |
| DE | Germany | ш | Luxembourg | US | United States of America |
| DK | Denmark | MC | Monaco | - | |
| ES | Smin | MG | Madapascar | | |

4-HETEROARYL PIPERIDINE INTERMEDIATES AND THEIR PREPARATION

5

This invention relates to a novel chemical process for preparing new heteroaryl piperidine carbinols and to novel intermediates used in that process.

10

The novel compounds are useful as intermediates in processes leading to pharmacological active substances.

This invention relates to new compounds of formula I

15

25

in which X is O, S, or NR where R is H or C_{1-4} -alkyl, Z is hydrogen, halogen, trifluoromethyl, C_{1-8} -alkoxy, C_{1-8} -alkyl straight or branched, nitro, C_{2-8} -alkenyl, or a C_{1-4} -alkyl mono- or disubstituted amino group, R^1 is H or straight or branched C_{1-8} -alkyl.

The invention also relates to a method of preparing a compound of formula I.

35

30

This method which uses easily accessible commercially available starting materials comprises:

a) preparation of a compound of formula II

10

5

wherein X, Z, R and ${\rm R}^1$ have the meaning defined above and ${\rm R}^2$ is ${\rm C}_{1-2}{\rm -alkyl},$

by reacting a compound of formula IV

15

$$R^3$$
OCCH₂COOR² IV

with a compound of the formula V

20

under basic conditions eg. using alkoxide in ethanol, wherein X, Z, R, R^1 and R^2 have the meaning defined above and R^3 being C_{1-2} -alkoxy when R^4 is NHR^1 or R^3 being NHR^1 when R^4 is C_{1-2} -alkoxy,

b) reduction of a compound of formula II wherein X, Z, R, R¹ and R² have the meaning defined above, with metal hydride eg. LiAlH₄ or AlH₃ in ether or THF giving a compound of formula I wherein X, Z, R and R¹ have the meaning defined above, c) reduction of a compound of formula III

10

wherein X, Z, R, R^1 and R^2 have the meaning defined above with a metal hydride eg. LiAlH₄ or AlH₃ giving a compound of formula I wherein X, Z, R and R^1 have the meaning defined above;

15

compounds of formula III can be prepared conveniently from Arecoline-type derivatives and metal organic derivatives of heteroaromates using well known procedures,

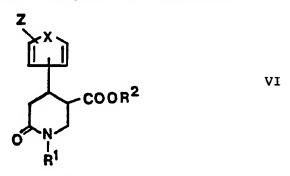
20

d) compounds of formula I may also be prepared by reacting compounds of formula I wherein Z is H, with reagents causing heteroaromatic substitution using well known procedures,

25

e) compounds of formula I may be prepared by metal hydride reduction of a compound of formula VI





35

wherein X, Z, R, R^1 and R^2 have the meaning defined above,

f) compounds of formula II may be prepared in a one pot reaction using a compound of formula VII wherein X, Z and R have the meaning defined above

5 Z X — CHO

as starting material. The reaction is carried out using ethyl acetate as solvent and methoxide or ethoxide as base. After initial reaction between VII and solvent a compound of formula VIII wherein R¹ and R² have the meaning defined above,

15 R²OOCCH₂CONHR¹ VIII

is added resulting in the formation of compounds of formula II wherein X, Z, R, \mathbb{R}^1 and \mathbb{R}^2 have the meaning defined above.

The invention will now be described in further detail with reference to the following examples.

EXAMPLE 1

25

30

20

3-hydroxymethyl-1-methyl-4-(2-thienyl)-piperidine (1)

3-methoxycarbonyl-1-methyl-4-(2-thienyl)-piperidine (2) was prepared from Arecoline, HBr (52 g), 2-bromothiophene (41 ml) and Mg-turnings (9.9 g) as described by Plati et. al. (J. Org. Chem. 22 (1957) 261). The resulting proudct was purified by distillation giving 15 g cis/trans mixture b.p. 50-120°C / 1.1 mm Hg.

35 30 g of this product was reduced with ${\rm LiAlH_4}$ (5 g) in dry ether (200 ml) by reflux for 30 min. in ${\rm N_2}$ -atmosphere. The well known rinse up procedure gave a hard

oil (21 g) identified as $\frac{3-\text{hydroxymethyl-1-methyl-4-}}{(2-\text{thienyl})-\text{piperidine}(1)}$ by ^1H NMR (CDCl₃), : 6.7 - 7.3 (3H,m); 3.8- 4.5 (1H,broad) 3.5-3.7 (2H,m); 2.8-3.5 (3H,m); 2.2 (3H,s); 1.8-2.8 (5H,m)

5

10

EXAMPLE 2

3-(2-thienyl)-propenoyl chloride (3) was prepared by dropwise addition of thionyl chloride (50 ml) to 3-(2-thienyl)-propenoic acid (25 g) and subsequent heating to 60°C for 2 hours. Excess of SOCl_2 was evaporated in vacuo, CH_2Cl_2 was added and the reaction mixture was evaporated to dryness yielding 28 g of (3).

N-pentyl-3-(2-thienyl)-propenoic amide (4) was prepared from (3) (28 g) dissolved in dry toluene (200 ml) pentyl amine (25 ml) and triethyl amine (70 ml) was added under cooling (ice bath). Stirring for 1 hour. The precipitate of triethylammonium chloride was removed by filtration, the filtrate was evaporated to dryness and the resulting mass treated with ether giving (4) as colourless crystals (22.8 g). H NMR (CDCl₃),: 0.7-1.1 (3H,m); 1.1-1.7(6H,m); 3.0-3.4 (2H, dist.q), 6.2-8.2 (6H,m).

25

30

35

3-ethoxycarbonyl-1-pentyl-4-(2-thienyl)-piperidine 2,6-dione (5)

Sodium (3 g) was dissolved in abs. ethanol (60 ml), diethyl malonate (20 ml) dissolved in abs. ethanol (30 ml) was added followed by a slurry of (4) (22.8 g) in abs. ethanol (50 ml). Reflux for 4 hours, the ethanol was evaporated, toluene added (100 ml), and the reflux continued overnight. After cooling the formed precipitate was isolated, dissolved in 1M HCl and extracted several times with ether. The combined ether phases were evaporated giving an oil which was purified on silica gel using $\mathrm{CH_2Cl_2/CH_3OH}$ 9/1 as eluent. Yield

22.6 g of (5) as an oil identified by 1 H NMR (CDCl₃), : 0.7-0.95 (3H,m); 1.0-1.5 (9H,m); 2.9-3.2 (2H,m) 4.15 (2H,q); 3.6-4.15 (4H,m); 6.8-7.2 (3H,m).

3-hydroxymethyl-1-pentyl-4-(2-thienyl)-piperidine (6) was prepared from (5) (22.6 g) by reduction with LiAlH₄ (13 g) in dry THF. Reflux for 3 hours under N₂. Using the well known work up procedure gave a hard oil (4 g) identified by ¹H NMR (CDCl₃), : 0.7-1.1 (3H,m); 1.1-1.7 (6H,m); 1.7-2.1 (4H,m); 2.1-3.9 (9H,m); 6.8-7.2 (3H,m).

EXAMPLE 3

- N-pentyl-3-(3-thienyl)-propenoic amide (7) was prepared as described for (4). H NMR (CDCl₃), : 0.7-1.1 (3H,m); 1.1-1.7 (6H,m); 3.2-3.6 (2H, dist. q); 6.1-7.8 (6H,m).
- 3-ethoxycarbonyl-1-pentyl-4-(3-thienyl)-piperidine2,6-dione (8) was prepared as described for (5). 32 g
 (7) gave 41 g of crude (8) which was used without
 further purification. Reduction and work up as described for the preparation of (6) gave 7.7 g of crystalline
 3-hydroxymethyl-1-pentyl-4-(3-thienyl)-piperidine (9).

 M.p. 96.5-97.5°C.

EXAMPLE 4

- 30 (+)-1-butyl-3-ethoxycarbonyl-4-(2-thienyl)-2,6-piperidinedione (10)
- A solution of 2-thiophenecarbaldehyde (22.4 g) in ethyl acetate (20 ml) was added to a slurry of sodium ethanolate (32.6 g) in ethyl acetate (200 ml). The temperature was kept at 10°C and the mixture stirred for one hour. A solution of ethyl N-butylamidomalonate (41.2 g) in

ethyl acetate (40 ml) was slowly added to the mixture whilst keeping the temperature below 5°C . The mixture was stirred for 18 hours at 20°C and neutralized with 25% acetic acid (130 ml). The water phase was discharged and the organic phase extracted twice with saturated sodium chloride solution (2x50 ml). The organic phase was evaporated, the residue dissolved in toluene (200 ml), dried with potassium carbonate and evaporated to give the crude product. Yield 72 g of an oil identified by $^{1}\text{H NMR (CDCl}_{3}$), : 0.7-1.4 (10H,m); 2.7-4.2 (8H,m); 6.7-7.3 (3H,m).

(+)-1-butyl-3-hydroxymethyl-4-(2-thienyl)-piperidine (11)

15

20

25

10

A solution of crude (+)-1-butyl-3-ethoxycarbonyl-4-(2-thienyl)-2,6-piperidindione (72 g) in toluene (100 ml) was added to a slurry of LiAlH₄ (15.2 g) in THF (100 ml) and toluene (50 ml). The temperature was kept below 10° C during the addition. The reaction mixture was stirred for 18 hours and decomposed by careful addition of water (75 ml) keeping the temperature below 10° C. The hydrolyzed mixture was stirred for 1 hour before the precipitated salts was filtered off. The filtrate was evaporated to give an oil (33 g) which was recrystallized from ethyl acetate (50 ml), filtered off and dried to give the title compound (17 g), m.p. 89.7-90.1°C.

30

EXAMPLE 5

(+-)-1-butyl-3-ethoxycarbonyl-4-(5-methyl-2-furanyl)2,6-piperidinedione (12)

was prepared from 5-methyl- 2-furancarbaldehyde (22 g)
35 as described for compound (10). Yield 59.5 g of an oil
(80% pure by HPLC). Identified by ¹H NMR (CDCl₃):
0.7-1.6 (10H, m), 2.2 - 2.4 (3H, d); 2.8 - 4.5 (8H, m);

5.8-7.5 (2H, m).

(+-)-1-butyl-3-hydroxymethyl-4-(5-methyl-2-furanyl)piperidine (13) was prepared from crude (12) (59 g) by
reduction with LiAlH₄, as described for (11). Yield 22
g of (13). M.p. 83.5°C.

EXAMPLE 6

10 (+-)-1-butyl-3-ethoxycarbonyl-4-(1-methyl-2-pyrrolyl)2,6-piperidinedione (14)

was prepared from 1-methyl-2-pyrrolecarbaldehyde (10.2 g) and ethyl N-butylamidomalonate (15.4 g) in ethyl acetate as described for compound (10). The crude product (27 g) was subsequently reduced without further purification as described for compound (11). Yield 14 g of

20 (+-)-1-butyl-3-hydroxymethyl-4-(1-methyl-2-pyrrolyl)piperidine (15) precipitated as the oxalate. ¹H NMR
(CDCl₃): 0.7-1.1 (3H, m); 1.1 - 2.2 (6H, m); 2.5 - 3.8
(10H, m), 3.5 (3H, s), 5.7 - 6.0 (2 H, m); 6.1 - 6.7
(1H, m).

25

EXAMPLE 7

3-Ethoxycarbonyl-1-(2-methylbutyl)-4-(3-thienyl)-2,6-piperidinedione (16)

30

35

was prepared from 3-thiophenecarbaldehyde (20 g) and ethyl $\underline{\text{N-}}(2\text{-methylbutylamidomalonate})$ (35 g) in ethyl acetate as described for compound (10). The crude product (60 g oil) was reduced in THF by means of LiAlH_A as described for compound (11) giving

3-hydroxymethyl-1-(2-methylbutyl)-4-(3-thienyl)-

piperidine (17)

The crude product (23 g) was purified on silica gel using ethyl acetate as eluent.

5

Mass spectrum (M⁺: 267) degradation in accordance with proposed structure. m.p. 88.8-90.2°C.

EXAMPLE 8

10

The following compounds were prepared exactly as described for (17) using the appropriate substituted thiophenecarbaldehyde and ethyl amidomalonate. The dione intermediate was used without purification.

15

3-hydroxymethyl-1-pentyl-4-(2-thienyl)piperidine (18)

Yield 17.6%; m.p. 107.6°C.

20 1-butyl-3-hydroxymethyl-4-(2-thienyl)piperidine (19)

Yield 27.2%; m.p. 90.9°C.

1-butyl-3-hydroxymethyl-4-(3-thienyl)piperidine (20)

25

Yield 27.9%; m.p. 81.7°C.

3-hydroxymethyl-1-pentyl-4-(3-thienyl)piperidine (21)

30 Yield 27.5%; m.p. 93.9°C.

CLAIMS

 A process for the preparation of a compound of formula I

5

Z CH₂OH

10

15

wherein X is O, S or NR, R is H or C_{1-4} -alkyl, Z is hydrogen, halogen, trifluoromethyl, C_{1-8} -alkoxy, straight or branched C_{1-8} -alkyl, nitro, C_{2-8} -alkenyl, or a C_{1-4} -alkyl mono- or disubstituted amino group,

 R^1 is H, straight or branched C_{1-8} -alkyl;

20

the process comprises a preparation and reduction of a compound of formula II with a metal hydride eg. ${\tt LiAlH}_4$

25

30

35

wherein X, Z, R and R 1 is defined above and R 2 is C_{1-2} -alkyl and the preparation and reduction of a compound of formula III by means of metal hydride eg. LiAlH $_A$

10

15

20

11 .

wherein X, Z, R, \mbox{R}^1 and \mbox{R}^2 have the meaning defined above

2) a compound of formula II

wherein X, Z, R, ${\ensuremath{\mathsf{R}}}^1$, and ${\ensuremath{\mathsf{R}}}^2$ have the meaning defined above

3) a process for the preparation of a compound of formula II
Z

wherein X, Z, R, R^1 and R^2 have the meaning defined

wherein X, Z, R, R² and R² have the meaning defined

above, which comprises reacting a compound of formula

IV

35 with a compound of formula V

20

30

ş

under basic conditions, wherein

X, Z, R, R^1 and R^2 have the meaning defined above, R^3 being C_{1-2} -alkoxy when R^4 is NHR^1 or R^3 being NHR^1 when R^4 is C_{1-2} -alkoxy.

a process for the preparation of a compound of formula
 II

wherein X, Z, R, ${\ensuremath{\mathsf{R}}}^1$ and ${\ensuremath{\mathsf{R}}}^2$ have the meaning defined above, which comprises reacting of a compound of formula VII

wherein X, Z and R have the meaning defined above, with a compound of formula VIII

wherein ${\ensuremath{\mathsf{R}}}^1$ and ${\ensuremath{\mathsf{R}}}^2$ have the meaning defined above, in ethyl acetate using ethoxide or methoxide as base.

35 5) a compound which is 3-ethoxycarbonyl-1-pentyl-4-(2-thienyl)-piperidine-2,6-dione.

-5

- 6) a compound which is 3-hydroxymethyl-1-methyl-4-(2thienyl)-piperidine.
- 7) a compound which is 3-hydroxymethyl-1-pentyl-4-(3-thienyl)-piperidine.
 - 8) a compound which is 3-ethoxycarbonyl-1-pentyl-4-(3-thienyl)-piperidine-2,6-dione.
- 10 9) a compound which is 3-methoxycarbonyl-1-methyl-4-(2-thienyl)-piperidine.
 - 10) a compound which is 3-hydroxymethyl-1-pentyl-4-(2thienyl)piperidine
 - 11) a compound which is 1-butyl-3-hydroxymethyl-4-(2thienyl)piperidine
- 12) a compound which is 1-butyl-3-hydroxymethyl-4-(5-20 methyl-2-furanyl)piperidine
 - 13) a compound which is 1-butyl-3-hydroxymethyl-4-(3-thienyl)piperidine
- 25 14) a compound which is 3-hydroxymethyl-1-(2-methyl-butyl)-4-(3-thienyl)piperidine
 - 15) a compound which is 1-butyl-3-hydroxymethyl-4-(1-methyl-2-pyrrolyl)piperidine.

15

INTERNATIONAL SEARCH REPORT

International Application No PCT/DK 90/00304

| 1. CLASSIFICATION OF SUBJECT MATTER (if several classif | | DK 30700304 | | | | |
|--|--|---|--|--|--|--|
| According to International Patent Classification (IPC) or to both N | | | | | | |
| IPC5: C 07 D 401/04, 405/04, 409/04 | | | | | | |
| II. FIELDS SEARCHED | | | | | | |
| Minimum Docume | ntation Searched ⁷ | | | | | |
| Classification System (| Classification Symbols | | | | | |
| | | | | | | |
| IPC5 C 07 D | | | | | | |
| | | | | | | |
| | than Minimum Documentation s are Included in Fields Searched ⁸ | | | | | |
| | | | | | | |
| SE,DK;FI,NO classes as above | | | | | | |
| | | | | | | |
| III. DOCUMENTS CONSIDERED TO BE RELEVANTS | | la | | | | |
| X EP. A1. 0223334 (BEECHAM GROUP | | Relevant to Claim No. ¹³ | | | | |
| X EP, A1, 0223334 (BEECHAM GROUP 27 May 1987, | PLU) | 1-15 | | | | |
| see the whole document | | | | | | |
| | | | | | | |
| V CD 42 0100406 (BEECHAM BROWN | DI 63 | 1 1 1 | | | | |
| X EP, A2, 0190496 (BEECHAM GROUP 13 August 1986, | PLC) | 1,3 | | | | |
| see pages 1-19 | | | | | | |
| A | | 2,5- | | | | |
| | | 15 | | | | |
| | | | | | | |
| A US, A, 4007196 (JORGEN ANDERS C | HRISTENSEN ET AL.) | 6-7,9- | | | | |
| 8 February 1977, | , | 15 | | | | |
| see the whole document | | | | | | |
| <u></u> | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | • | | | | | |
| * Special categories of cited documents: 10 | "T" later document published after | the international filling data | | | | |
| "A" document defining the general state of the art which is not considered to be of particular relevance | categories of cited documents: 10 categories of ci | | | | | |
| "E" earlier document but published on or after the internationa filling date | X document of particular relevan | ce, the claimed invention | | | | |
| "L" document which may throw doubts on criority claim(s) or which is cited to establish the publication date of another | cannot be considered novel or involve an inventive step | cannot be considered to | | | | |
| citation or other special reason (as specified) | "Y" document of particular relevan cannot be considered to involv | ce, the claimed invention e an inventive step when the | | | | |
| "O" document referring to an oral disclosure, use, exhibition or other means. | "O" document referring to an oral disclosure, use, exhibition or government is complication with one of more other such accordance to the complete with one of more other such accordance to the complete with one of more other such accordance to the complete with one of more other such accordance to the complete with one of more other such accordance to the complete with one of more other such accordance to the complete with one of more other such accordance to the complete with one of the com | | | | | |
| "P" document published prior to the international filing date but later than the priority date claimed | | patent family | | | | |
| IV. CERTIFICATION | | | | | | |
| Date of the Actual Completion of the International Search Data of Mailing of this International Search Report | | | | | | |
| 27th February 1991 | 1991 -03- | ם ט | | | | |
| International Searching Authority | Signature of Authorized Officer | | | | | |
| | Usina Karl | | | | | |
| SWEDISH PATENT OFFICE | Göran Karlsson | | | | | |

| Inte | rnational Application No. | PCT/DK90/00304 |
|---|---------------------------------|------------------------------------|
| URTHER INFORMATION CONTINUED FROM THE SECOND SH | IEET | |
| | - | • |
| | | <u> </u> |
| | | İ |
| | | ; |
| | | |
| | | |
| | | į |
| | | |
| | | |
| | | |
| | | |
| | | |
| 🔀 OBSERVATIONS WHERE CERTAIN CLAIMS WERE FOUND | UNSEARCHABLE 1 | |
| his international search report has not been established in respect of cert | ain claims under Article 17(2) | (a) for the following reasons: |
| Claim numbers 2 because they relate to subject matter not req | juired to be searched by this | Authority, namely: |
| See annexed sheet ! | | |
| occ annexed sneet . | | |
| | | |
| | | |
| Claim numbers, because they relate to parts of the internation | ial application tost do not co | mnly with the prescribed require. |
| ments to such an extent that no meaningful international search can | be carried out, specifically: | mp) with the presented require- |
| | | |
| | | |
| | | |
| | | |
| | | |
| Claim numbers because they are dependent claims and are not | drafted in accordance with t | he second and third sentences of |
| PCT Rule 6.4(a). | | |
| . ORSERVATIONS WHERE UNITY OF INVENTION IS LACK | ING 2 | |
| his international Searching Authority found multiple inventions in this inte | ernational application as folio | ws: |
| | | |
| | | |
| | | |
| . As all required additional search fees were timely paid by the applicant | this international access so | nest neuron all annahable abelses |
| of the international application. | r one miteristricum seeicu (e | hair caisis en sesicusnis cistus |
| As only some of the required additional search fees were timely paid those claims of the international application for which fees were paid, | | tional search report covers only |
| mose claims of the international application for which less were paid, | specifically claims: | |
| - | | |
| No required additional search fees were timely paid by the applicant, the invention first mentioned in the claims; it is covered by claim num | | nal search report is restricted to |
| | | |
| — | | |
| As all searchable claims could be searched without effort justifying an invite payment of any additional fee. | additional fee, the Internati | onai Searching Authority did not |
| emark on Protest | | |
| The additional search fees were accompanied by applicant's protest. | | |
| No protest accompanied the nevment of additional search feet | | |

FURTHER INFORMATION CONTINUED NOW THE THE HOURS

Claims 2 and 5-15 can not be fully searched and categorized because the structure and the use of the pharmacological active substances are not specified in the description. According to Article 5, the description shall disclose the invention in a manner sufficiently clear and complete for the invention to be carried out by a person skilled in the art.

Form PCT/ISA/210 (suspiemental sheet (1)) (October 1881)

ANNEX TO THE INTERNATIONAL SEARCH REPORT ON INTERNATIONAL PATENT APPLICATION NO.PCT/DK 90/00304

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report. The members are as contained in the Swedish Patent Office EDP file on 91-01-31 The Swedish Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

| Patent document cited in search report | Publication date | Patent family member(s) | | Publication date | |
|--|---------------------|--|---|---|--|
| EP-A1- 0223334 | 87-05-27 | AU-B- AU-D- JP-A- US-A- | 582456 6101286 62039566 4902801 | 89-03-23 87-02-12 87-02-20 90-02-20 | |
| EP-A2- 0190496 | 86-08-13 | AU-D- JP-A- | 5111485 61180769 | 86-06-19 86-08-13 | |
| US-A- 4007196 | 77-02-08 | AT-B- BE-A- CA-A- CH-A- DE-A-C- FR-A-B- GB-A- JP-C- JP-A- JP-B- JP-B- LU-A- NL-A- SE-B-C- US-A- BE-A- | 333759 810310 1038390 592059 2404113 2215233 1422263 1268487 1272362 49101385 58174363 59046216 59048826 69264 7401189 401827 3912743 893095 | 76-12-10 74-05-16 78-09-12 77-10-14 74-08-08 74-08-23 76-01-21 85-06-10 85-07-11 74-09-25 83-10-13 84-11-10 84-11-29 74-04-10 74-08-01 78-05-29 75-10-14 82-08-30 | |
| | | | | | |



This Page is Inserted by IFW Indexing and Scanning Operations and is not part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

BLACK BORDERS

IMAGE CUT OFF AT TOP, BOTTOM OR SIDES

FADED TEXT OR DRAWING

BLURRED OR ILLEGIBLE TEXT OR DRAWING

SKEWED/SLANTED IMAGES

COLOR OR BLACK AND WHITE PHOTOGRAPHS

GRAY SCALE DOCUMENTS

LINES OR MARKS ON ORIGINAL DOCUMENT

REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY

IMAGES ARE BEST AVAILABLE COPY.

OTHER:

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.